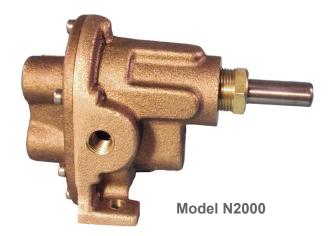


Bronze Pedestal Rotary Gear Pumps N2000 Series

by Gardner Denver

1/4" NPT Port Standard





FEATURES:

- Bronze Corrosion Resistant Castings
- Special Cast Bronze Gears
- Stainless Steel Shafts & Fasteners
- Formed Ring Seal Packing (Lip & Mechanical Seals available)
- Heavy Duty Carbon Bearings (Self Lubricating)
- Positive Displacement Flow

DRIVE:

Either direct drive with flexible coupling or pulley drive can be used. Make sure both flexible coupling halves are properly aligned. When using a pulley, do not overtighten the belt. Also, to absorb belt side thrust at higher pressures and larger size pumps, an external ball bearing support is recommended -- consult factory.

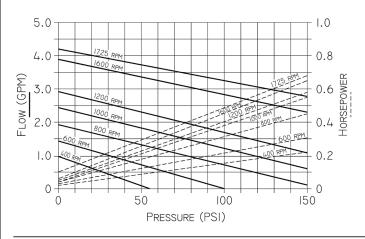
LIQUIDS AND TEMPERATURE:

Service life will be increased substantially if the liquid pumped is clean and has some degree of lubricity. These positive displacement pumps have tight tolerances. Fine abrasives like sand, silt, or powders in suspension will accelerate pump wear and reduce throughput.

Liquids compatible with bronze and stainless steel can be pumped providing proper seal has been specified (see chemical compatibility or check factory). When possible, flush the pump after each usage.

PERFORMANCE:

CAPACITY WATER AT 70°F



Temperature extremes are detrimental to service life and should be avoided. Basic metals of construction allow a temperature range of -40 to 400°F. Some lip and mechanical seal elastomers have a limit of 212°F. (see engineering data or check factory). Allowing a liquid to freeze in the pump can cause damage.

SUCTION LIFT:

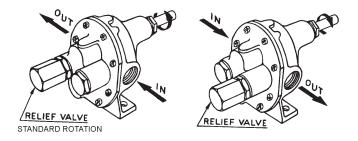
Close tolerances and the positive pumping action make the rotary gear pump capable of lifting water on the suction side as high as 20 feet. Though gear pumps are self priming, a foot valve is recommended. If possible, wet the gears with liquid to be pumped for the first dry start. Liquid retained in the system and gear chambers serves to "wet" the pump on subsequent starts.

BY-PASS AND ROTATION:

The pump by-pass is not intended to be a metering or flow control device. Its main purpose is to function as a pressure relief when the desired set point is exceeded, overheating can occur within 5 -10 minutes if the discharge line is completely shut off for extended periods.

Reversing rotation reverses the "IN" and "OUT" ports and the location of the by-pass ports have to be reversed.

The by-pass valve is factory set at 50 p.s.i. To increase the setpoint, turn the by-pass valve adjusting screw in a clockwise direction.

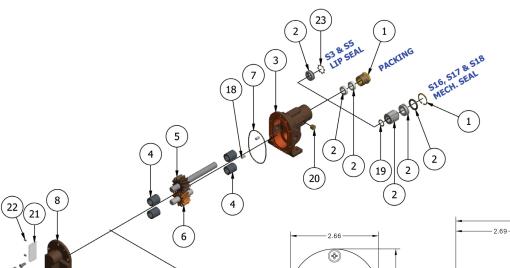


^{*} VITON® is a trademark of DuPont Dow Elastomers. VITON® or equivalent FKM may be used. Teflon® is a registered trademark of DuPont. Teflon® or equivalent PTFE will be used

Bronze Pedestal Rotary Gear Pumps N2000

Dimensions

Exploded View and Parts List



Items 8 and items 10-17 for the "R" versions only.

Item 23 is only used on N2000S5 Pumps.

Item 20 is only used on N2000S18 pumps.

Dimensions

9 15 12 16 16 16 2.36 2x.65 2x.65 2x.65 2x.25-18 FNPT 2x.2	6	2.69 PACKNUT USED ON N2000(R)— PACKING FUMPS ONLY
9 15 12 16 16 2.36 2X .65 2X .65 2X .65 2X .65 2X .25 .18 ENDT		
9 15 12 16 16 16 2.36 2.36 PUMPS ONLY 27 25-18 ENDT		⊕ MU.TR ⊕ (5.50
RELIEF VALVE (R) PUMPS ONLY 2X 25-18 ENDT	(9)	1
7x 25_18 FNPT	\sim γ	RELIEF VALVE— (R) PUMPS ONLY
8 - 2.24 - 47 - 1.03 FOR PACKING PUMPS	8	2X .25-18 FNPT
1.81 FOR S3 & S5 LIP SEALS 1.81 FOR S3 & S5 LIP SEALS 1.51 FOR S16 & S17 MECH. SEALS 1.33 FOR S18 MECH. SEALS	14 17	3.00 — 2X Ø.34 — .75 — 1.81 FOR S3 & S5 LIP SEALS

		1	2	*	3	4*	5*	6*	7*	8	9	10	
		Packnut or Retaining Ring	Packing	Seal	Body	Bearing	Drive Gear Assy	ldle Gear Assy	O-Ring	Cover	Screw	Ball	
Model	Seal Arragement	Qty. 1	Qty. 2	Qty. 1	Qty. 1	Qty. 4	Qty. 1	Qty. 1	Qty. 1	Qty. 1	Qty. 7	Qty. 1	
N2000	Packing	1892	5481	NA	9315NB1N	5024	32992	32993	9797-038	9316NN5N	5385	NA	
N2000S3	NBR Lip	NA	NA	5007	9315NB2N	5024	32992	32993	9797-038	9316NN5N	5385	NA	
N2000S5	FKM Lip	NA	NA	7580	9315NB2N	5024	32992	32993	9797-038	9316NN5N	5385	NA	
N2000S16	NBR Bellows Mech.	7639	NA	32584	9371NB4N	5024	33000	32993	9797-038	9316NN5N	5385	NA	
N2000S17	FKM Bellows Mech.	7639	NA	32585	9371NB4N	5024	33000	32993	9797-038	9316NN5N	5385	NA	
N2000S18	PTFE Wedge Mech.	7639	NA	32335	9371NB6N	5024	33000	32993	9355-038	9316NN5N	5385	NA	
Relief Valve	Versions: N2000R, N	2000RS3, N2000R	S5, N200	0RS16, N	12000RS17 &	N2000RS1	8			9317NN5B		ew Ball 7. 7 Qty. 1 85 NA 85 NA 85 NA 85 NA 85 NA	

		11	12	13	14	15	16	17	18	19	
		Plug Nut	Spring	Adj. Screw	Locknut	Bypass Nut	O-Ring	O-Ring	Dowel Pin	Retaining Ring	Repair Kit
Model	Seal Arragement	Qty. 1	Qty. 1	Qty. 1	Qty. 1	Qty. 1	Qty. 2	Qty. 1	Qty. 2	Qty. 1	
N2000	Packing	NA	NA	NA	NA	NA	NA	NA	8885	NA	10641
N2000S3	NBR Lip	NA	NA	NA	NA	NA	NA	NA	8885	NA	11379
N2000S5	FKM Lip	NA	NA	NA	NA	NA	NA	NA	8885	NA	11195
N2000S16	NBR Bellows Mech.	NA	NA	NA	NA	NA	NA	NA	8885	5373	11970
N2000S17	FKM Bellows Mech.	NA	NA	NA	NA	NA	NA	NA	8885	5373	12103
N2000S18	PTFE Wedge Mech.	NA	NA	NA	NA	NA	NA	NA	8885	5373	12225
Relief Valve	Versions:	1838	1840	5237	5240D	5239	9797-019	9797-015			

^{*} Repair kit contains 2, 4, 5, 6 and 7

NBR = Acrylonitrile-Butadiene PTFE = Polytetrafluorethylene

FKM = Fluoroelastomer



BERDORFER PUMPS

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Visit www.oberdorfer-pumps.com to find in-depth descriptions of the world's leading high-quality, dependable pumps.

Due to ongoing product improvements, data shown here is subject to change without notice. Contact Oberdorfer Pumps for latest specifications.