

LIQUID RING PUMPS, COMPRESSORS & SYSTEMS

VECTRA GL SERIES





NASH VECTRA GL SERIES

Pumps, Compressors & Systems

NASH liquid ring vacuum pumps are known as tireless workhorses, designed to stand up to the rigorous, nonstop demands of harsh industrial environments. Built better than industry standards, NASH pumps have been known for their reliability for over 110 years.

The Vectra GL series combines the highest standard of this reliability with a new level of ingenuity. Nash employs advanced design technologies to achieve optimum performance and unprecedented production efficiencies. As a result, Vectra GL pumps are economical and provide great value to our customers.

Designed based on customer defined market requirements; and the input from R&D, manufacturing, marketing, and most importantly, process engineers, the Vectra GL series is a revolutionary line of pumps tough enough to be branded NASH.

Need efficient and reliable vacuum solutions? You need NASH.

NASH LIQUID RING TECHNOLOGY ADVANTAGES

Cool Running

• Safe handling of process gases

One Moving Part

Quiet Operation

- Improved work environment
- Handles Liquid Carryover

• Long term reliability

Minimizes process downtime

NASH CERTIFIED™ 2-Year Performance Guarantee

RELIABLE TECHNOLOGY FOR DEMANDING INDUSTRIAL PROCESSES

Based on over 110 years of engineering expertise, the Vectra GL series delivers patented features and design elements that only the NASH engineering team can provide.

- NASH Patented Gas Scavenging Increased High Vacuum Performance
- Meets High Combustible Range Standards
- Improved Cone Design Decreased Pump Size

PACKAGED SYSTEM SOLUTIONS

Our packaged system offers NASH engineered soutions in a pre-configured design for fast turnaround, and delivery in as little as 6 to 8 weeks depending on pump stock availability .

- Pre-engineered Solutions
- Quick Delivery
- Configured to Meet the Demands of a Wide Range of Industrial Applications
- Plug & Play Installation

DEPENDABLE & EFFICIENT PERFORMANCE FOR A WIDE RANGE OF INDUSTRIAL APPLICATIONS

HIGH VACUUM

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Bottling

Chucking

COMPRESSOR

- Wastewater
- Treatment
- Digester Gas

Aeration

- Distillation
- Ethanol Evaporation

Central Vacuum Systems

Deaeration/Degassification

- Evisceration
- Fiber Molding
- House Vacuum
- Packaging
- Paper Converting
- Poultry Processing
- Wood Treatment

Gas Boosting

VECTRA GL LIQUID RING VACUUM PUMPS & COMPRESSORS

INDUSTRIES & APPLICATIONS	designed to stand up to harsh environments found in a wide range of industries
MATERIALS OF CONSTRUCTION	ductile iron only
TECHNOLOGICAL ADVANCEMENTS	patented cone design & rotor configuration
DESIGN SPECIFICATIONS	designed to excel in applications requiring discharging against positive back pressure



PERFORMANCE	SPECIFICATIONS
VACUUM RANGE	0-29in. Hg; to 33 mbar abs.
MECHANICAL SEAL	single
DIFFERENTIAL PRESSURE	15 psi/1 bar
COMPRESSOR PRESSURE	15 psig/2 bar abs.
HYDROTEST PRESSURE	75 psig/6 bar abs. standard



DIMENSIONS - IN INCHES (MM IN BLUE)

MODEL	LENGTH	WIDTH	HEIGHT	INLET	OUTLET
GL 35	21	13.4	14	3 FLG	2 FLG
	533	340	356	80 FLG	50 FLG
GL 45	24	13.4	14	3 FLG	2 FLG
	610	340	356	80 FLG	50 FLG
GL 60	27	17	16	4 FLG	3 FLG
	686	432	406	100 FLG	80 FLG
GL 80	31	17	16	4 FLG	3 FLG
	787	432	406	100 FLG	80 FLG
GL 100	29	19	19.5	4 FLG	4 FLG
	737	483	495	100 FLG	100 FLG
GL 130	33	19	19.5	4 FLG	4 FLG
	838	483	495	100 FLG	100 FLG

All dimensions are approximate.





NASH VECTRAPAK STANDARD & CONFIGURED-TO-ORDER PACKAGES

- **Quick Delivery** delivery in 6 to 8 weeks depending on pump stock availability
- Plug & Play quick installation
- System Options once-thru, fully recirculated
- Materials of Construction iron, stainless steel
- Vacuum Levels to 29in. Hg (to 33 mbar abs.)
- Additional Option Oil Sealed Packages

SYSTEM OPTIONS	ONCE-THRU	FULLY RECIRCULATED
Inlet Check Valve	Х	Х
Inlet Isolation Valve	Х	Х
Mechanical Seals	Х	Х
Relief Valve	Х	Х
Vacuum Gauge	Х	Х
Flow Switch	Х	
Partial Recirculation Seal Flow	Х	
Seal Line Isolation Valve	Х	
Spray Nozzle	Х	
Seal Line Solenoid Valve	Х	Х
Motor Options: • TEFC (Standard) • TEFC-SD • Explosion Proof Inverter Duty	Х	Х

	MOUNTED PUMPS	ONCE-THRU	RECIRCULATED
Use When	replacing an existing system or where accessories can be reused	contamination is not a problem and the supply of seal liquid is plentiful	liquids and gases are hazardous or toxic and where contamination is a concern
Benefits	• Lowest initial cost	SimplicityLow initial cost	 Low water consumption Condensable inlet gases may be recovered Seal liquid contained and isolated from non-hazard- ous coolant systems
Standard Components	 Pump Base Drive Guard TEFC motor 	 Pump Base TEFC motor/drive/guard Seal water accessories Water trap silencer 	 Pump Base TEFC motor/drive/guard Seal water accessories ASME-coded separator with sight glass Heat exchanger Automatic makeup system



*With Manual Operator or Manual Bypass Line with Ball Valve.

FEATURES	BENEFITS	
 Compact Design	Less Floor Space Required	-
Built-in Mechanical Seals	No Shaft Leakage	
Global Product Design	Direct Drive Speeds for 60Hz & 50Hz Motors	
Conical Design	Better Ability to Handle Water/Particulate Slugs	
One Moving Part	Long-term Reliability	
Variable Port Design	High Efficiency	
Lobe Purges	Reduce Erosion Wear	
NASH Patented Gas Scavenging	Increased Performance at High Vacuum Levels	
Redesigned Cone Angle	Reduced Pump Length	
Optimum Design Using Finite Element Analysis	Improved Efficiency, Performance, and Value	
100% Performance Tested	Trouble-Free Start-Up & Operation	
Backed by a 2-Year Warranty and Over 100 Years of Experience	Peace of Mind	

Nash Products & Systems



NASH[®] Liquid Ring Vacuum Pumps & Systems

The reliable and durable solution for demanding process applications. Through ongoing commitment to innovation, Nash continues to introduce liquid ring vacuum pumps that meet the rigors of the most demanding applications while improving efficiency and lowering total cost of ownership.



NASH and GARO[®] Liquid Ring Compressors & Systems

The rugged, reliable solution for demanding process applications. Designed to handle toxic, explosive and corrosive gases, and backed by a reliable history of performance under the most demanding conditions.



DRY-PRO[®] Dry Vacuum Pumps & Systems

Designed to meet your specific process needs, NASH engineered systems are ready for operation, easy to integrate into process automation, help minimize installation & operating costs, and meet the rigors of the most demanding applications.



ENER-JET[™] Ejectors & Systems

Whether on their own, or as part of a NASH ENER-JET Hybrid Vacuum System, NASH steam jet ejectors are engineered for optimum efficiency, reducing steam consumption, while maintaining their ability to handle large volumes at very high vacuum levels.



Gardner Denver Nash, LLC

www.GDNash.com

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